

FIG. 1
RELATED ART

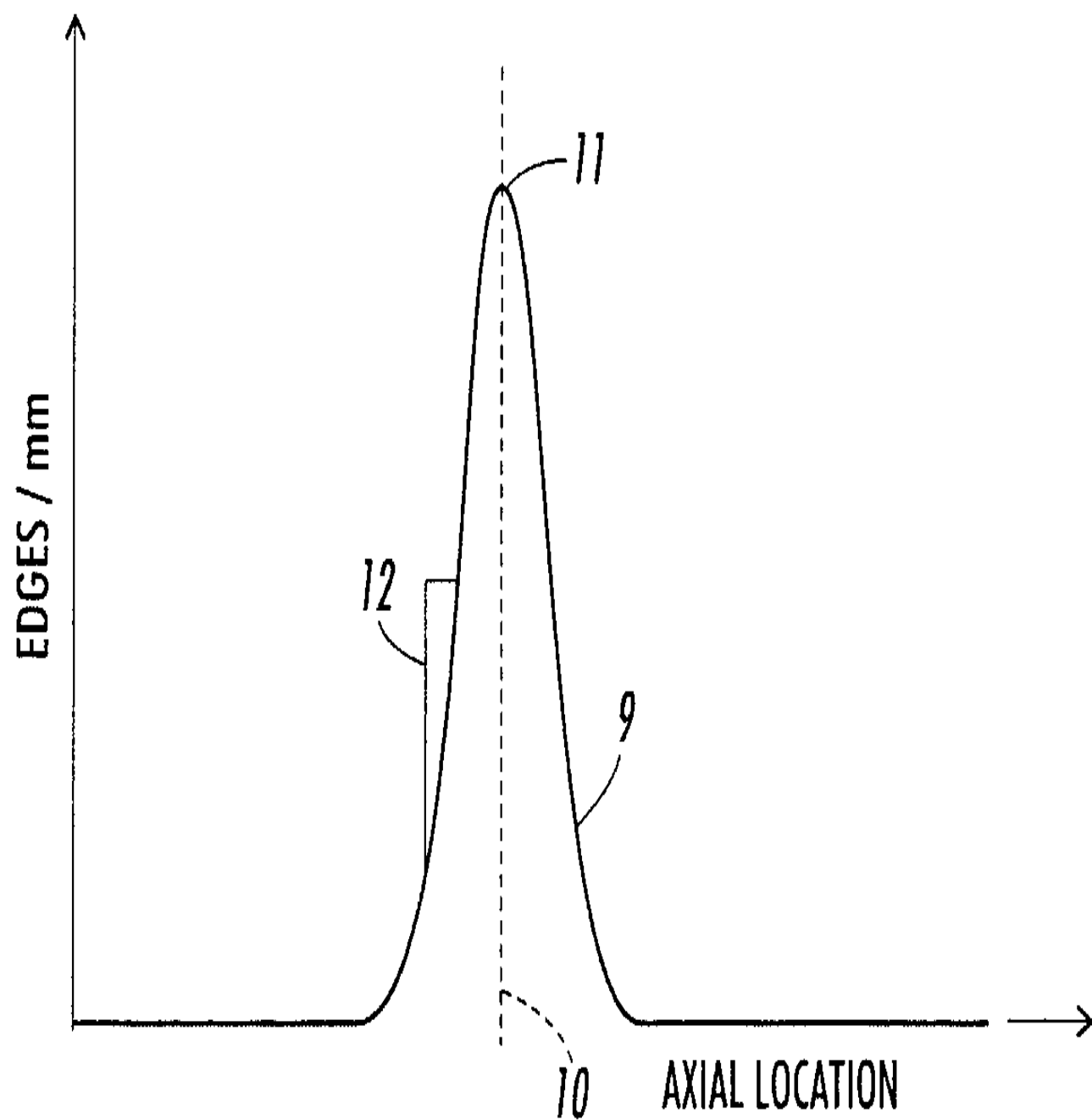


FIG. 2

MEASURED DIFFERENTIAL GLOSS VALUES - ROLL #3 DARK DUSTED LUSTRO GLOSS

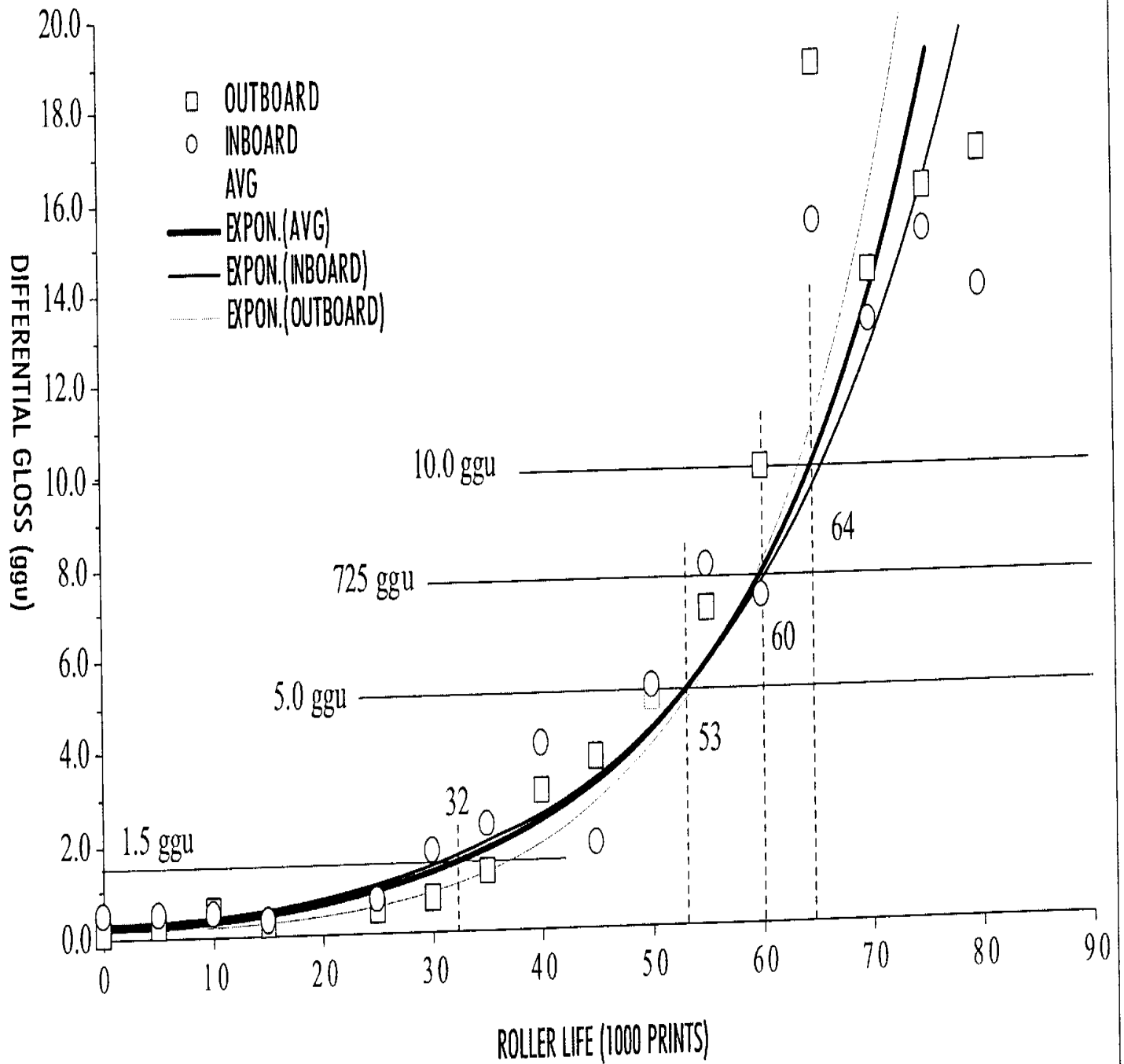


FIG. 3

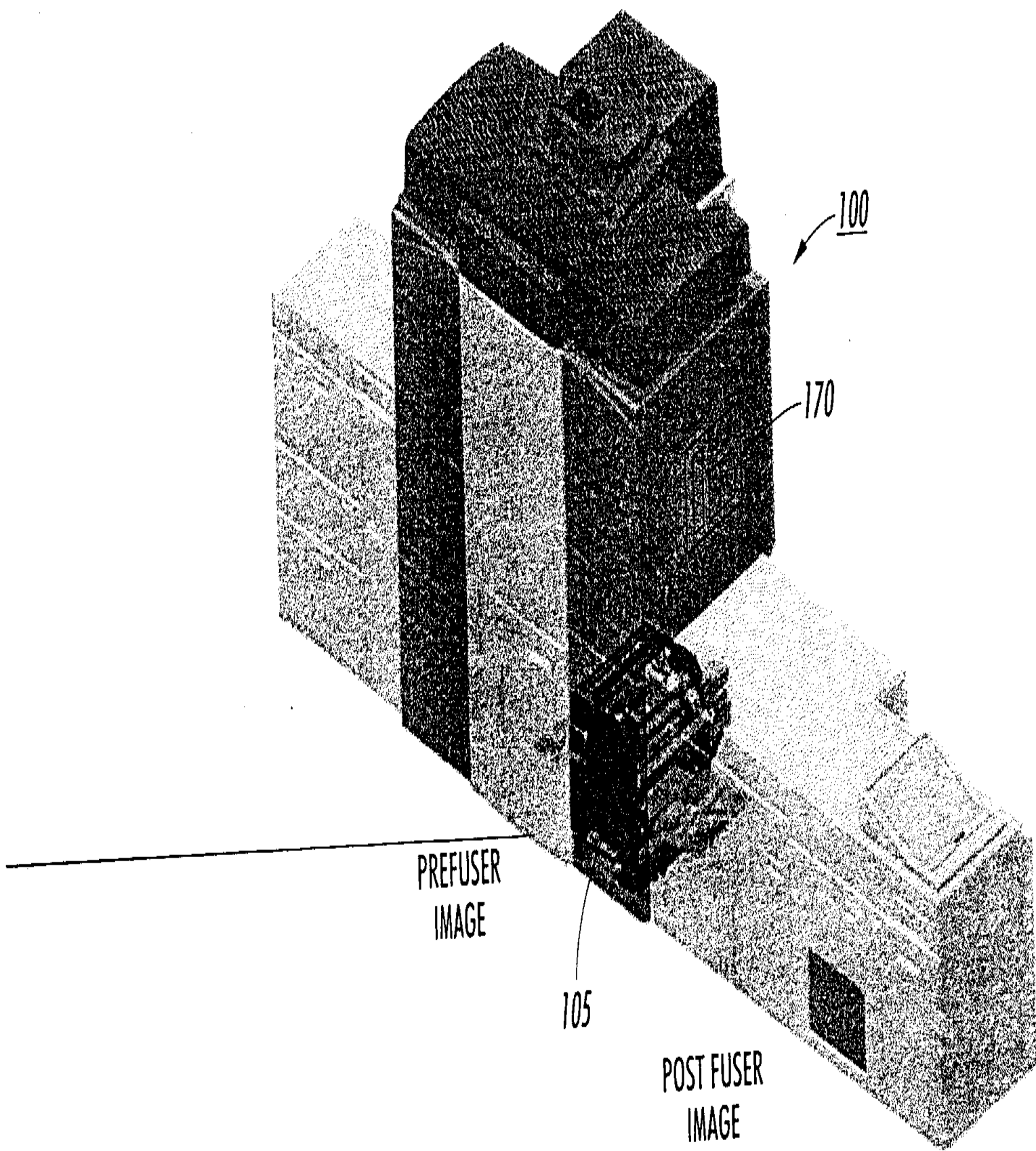


FIG. 4

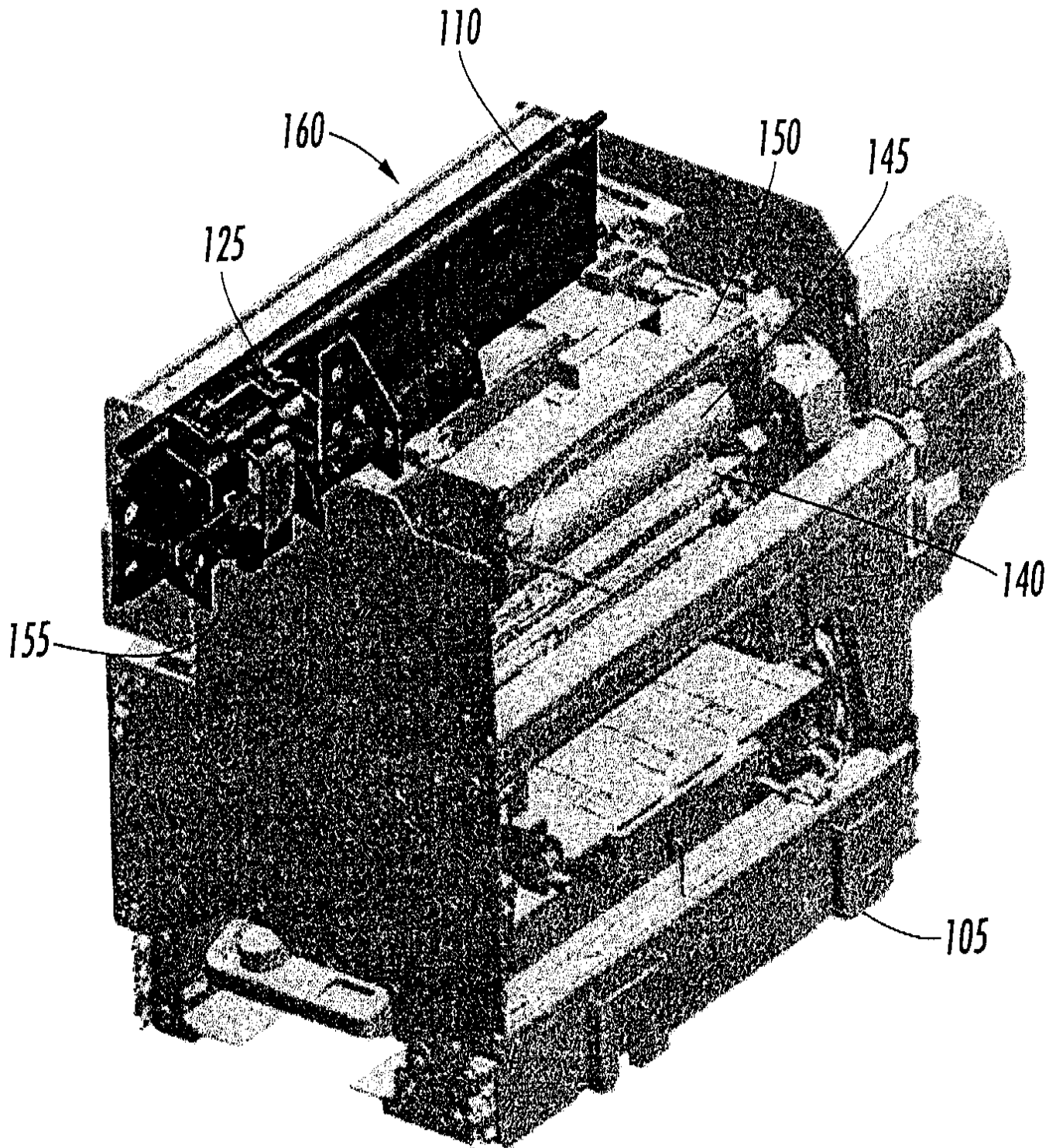
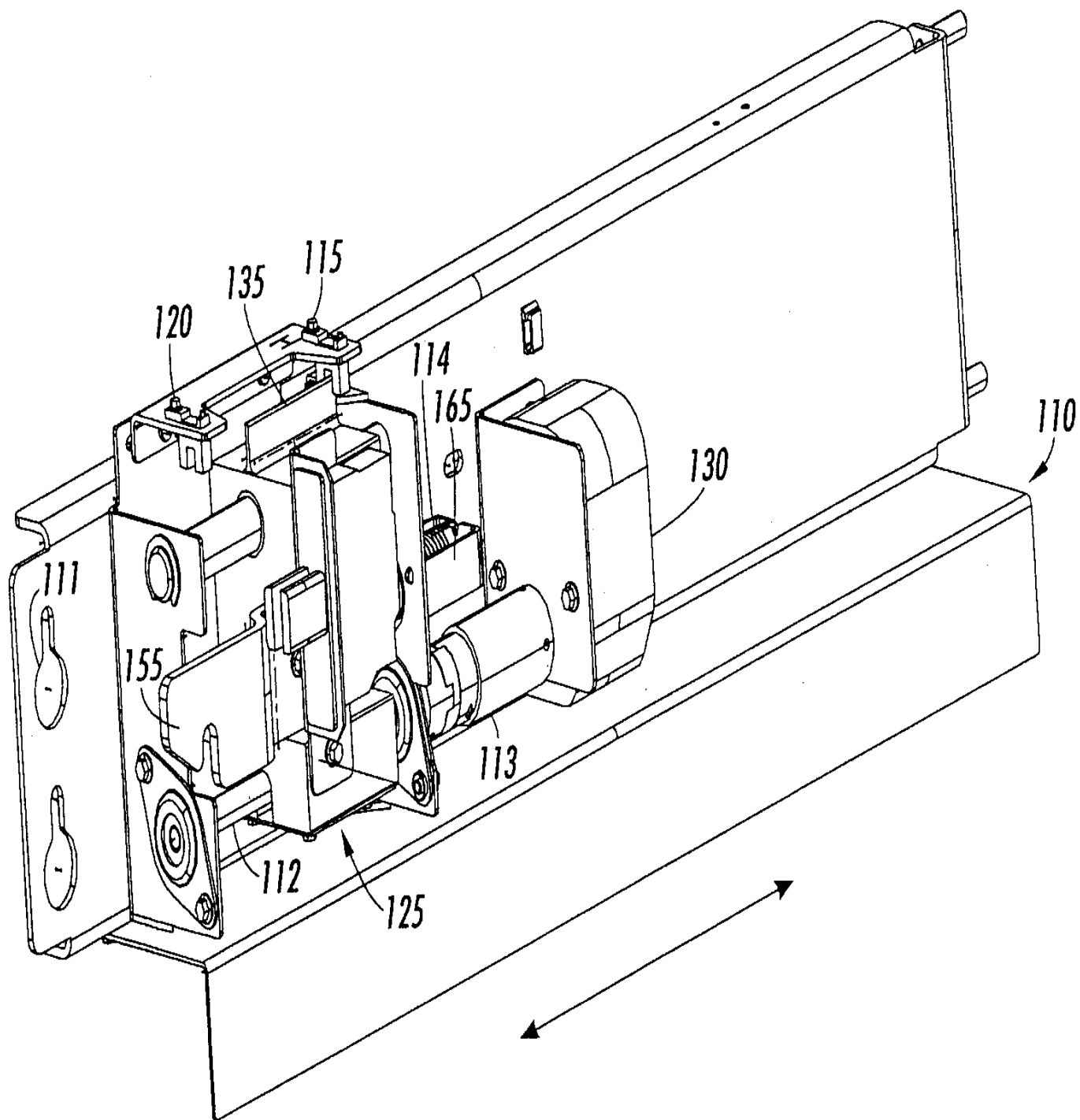


FIG. 5



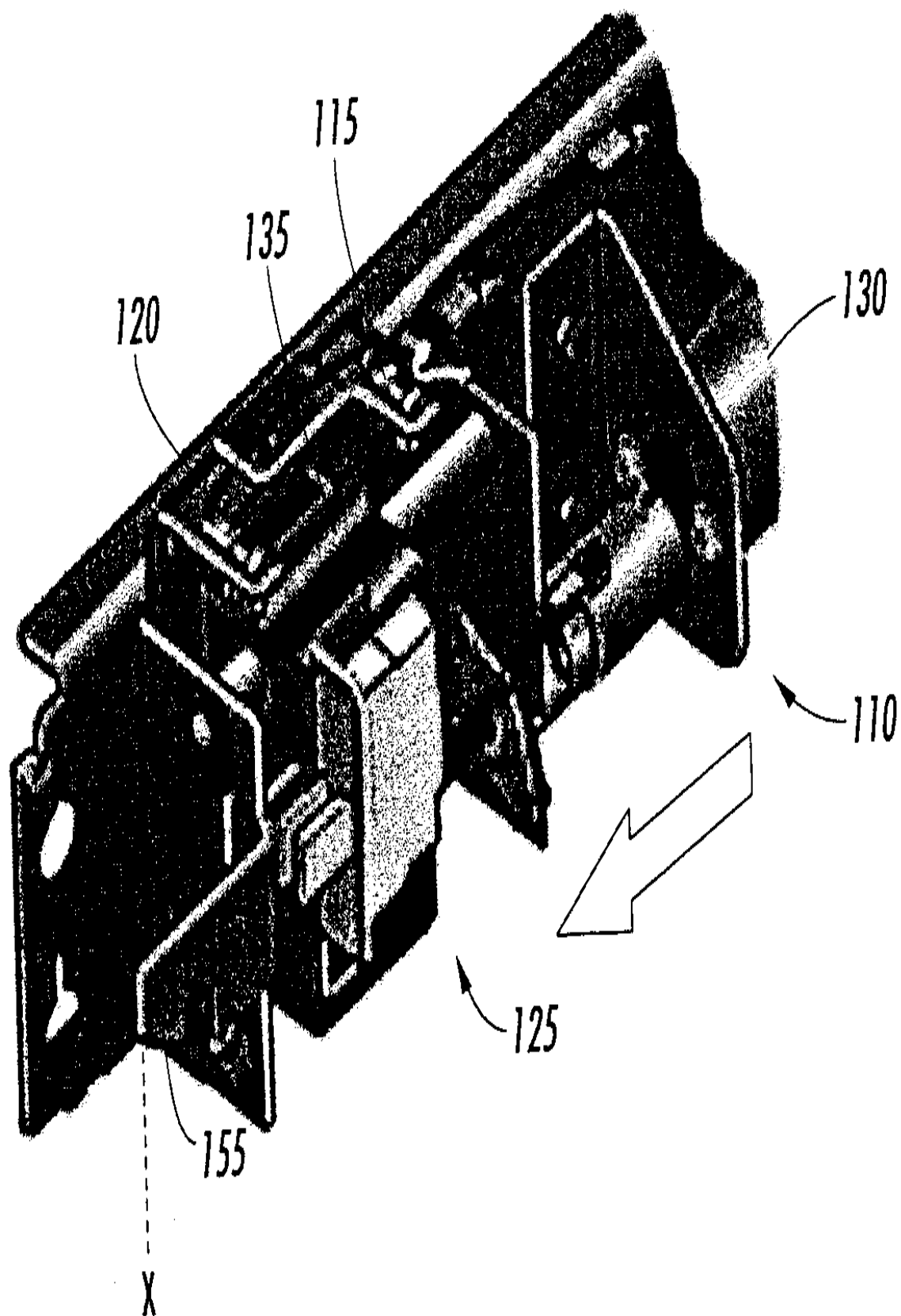


FIG. 7a

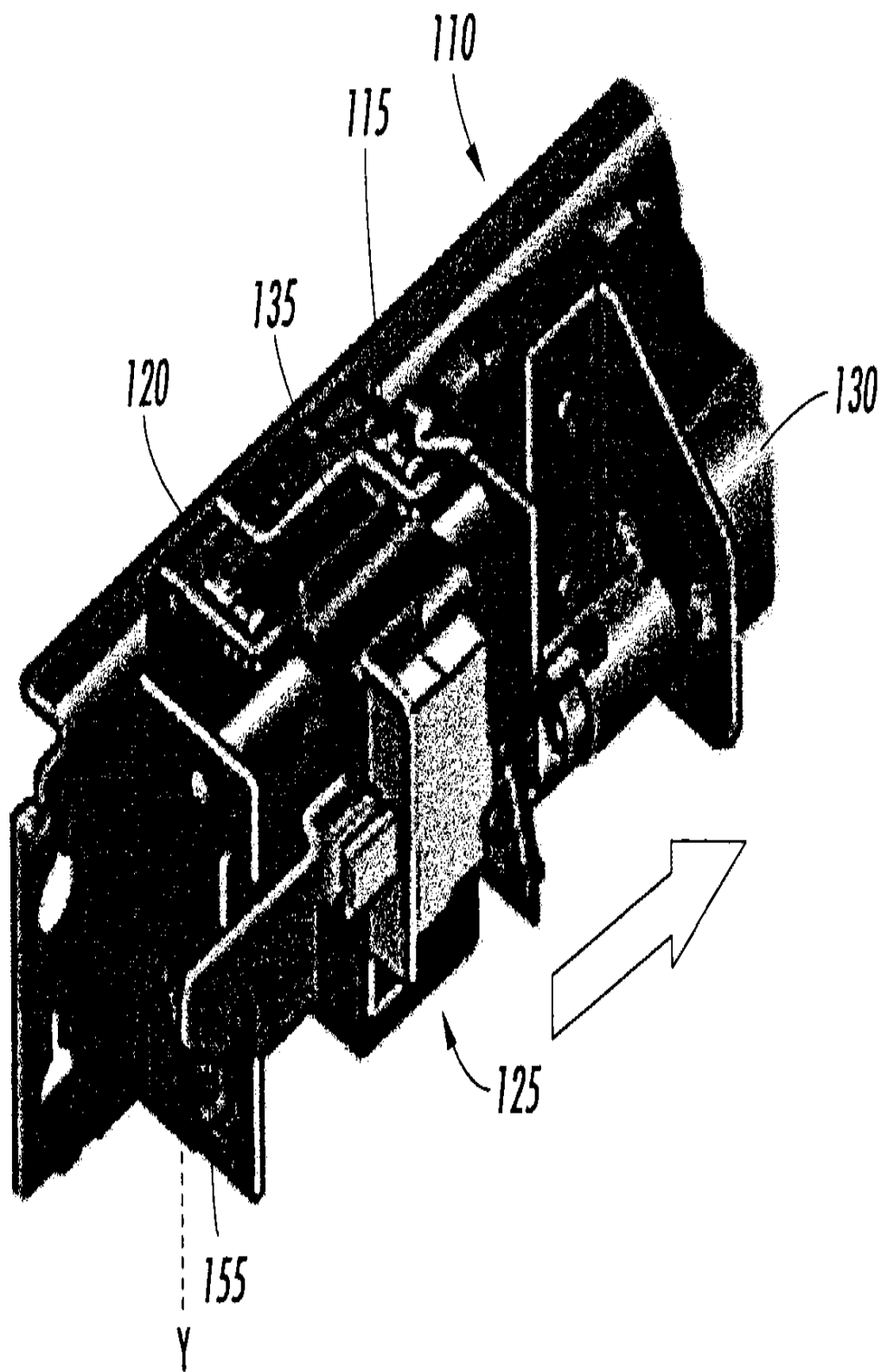


FIG. 7b

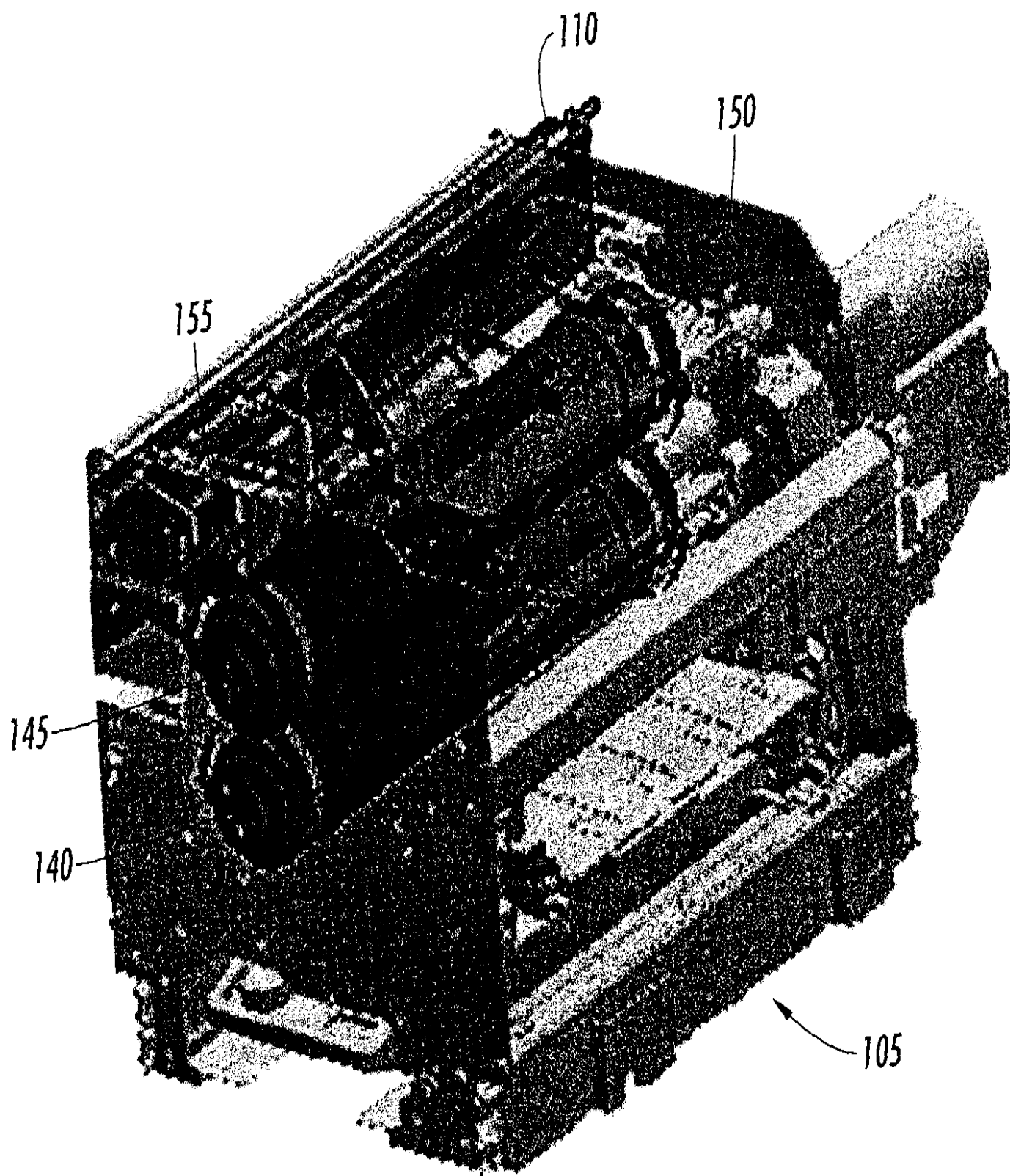


FIG. 8

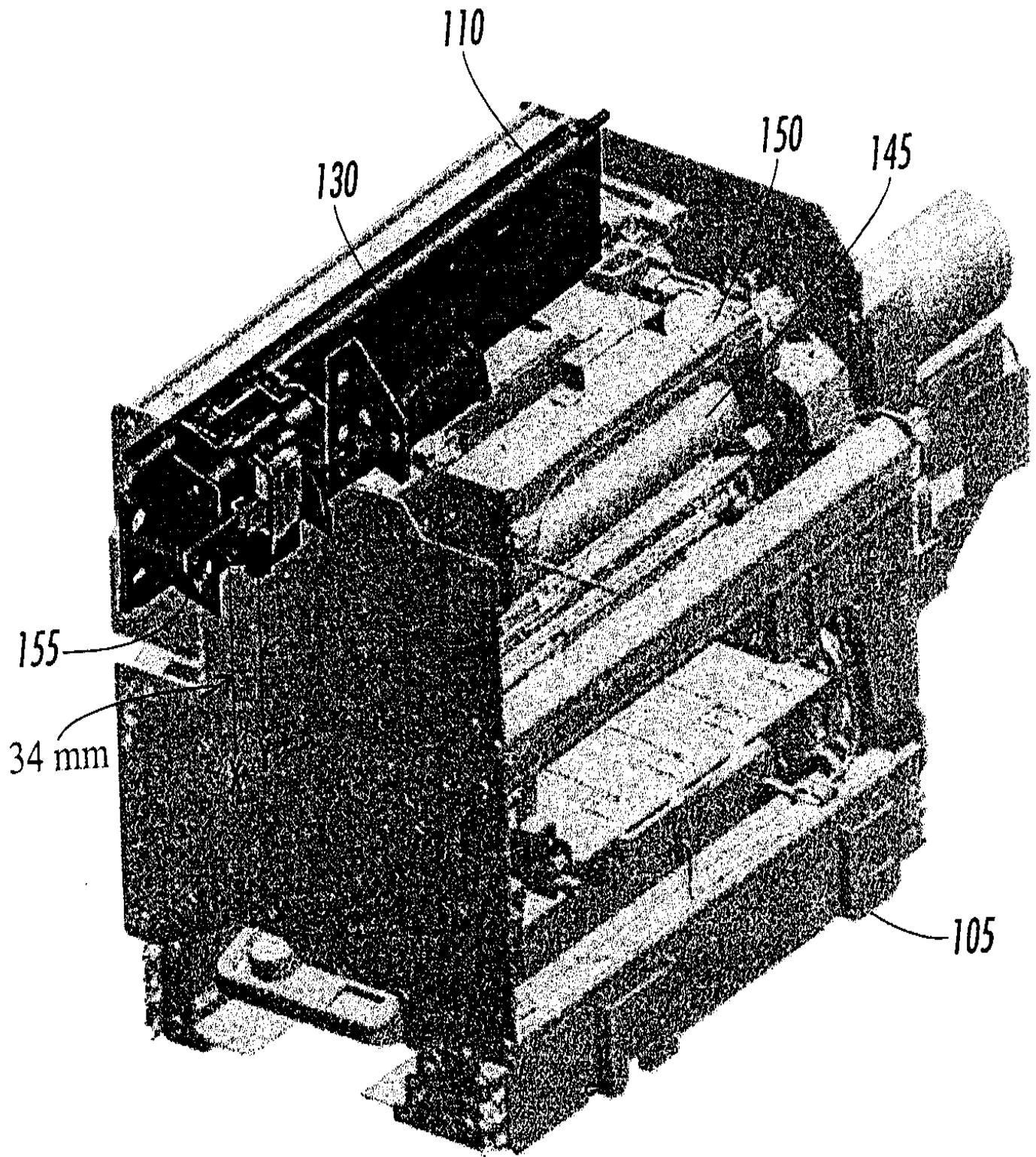


FIG. 9

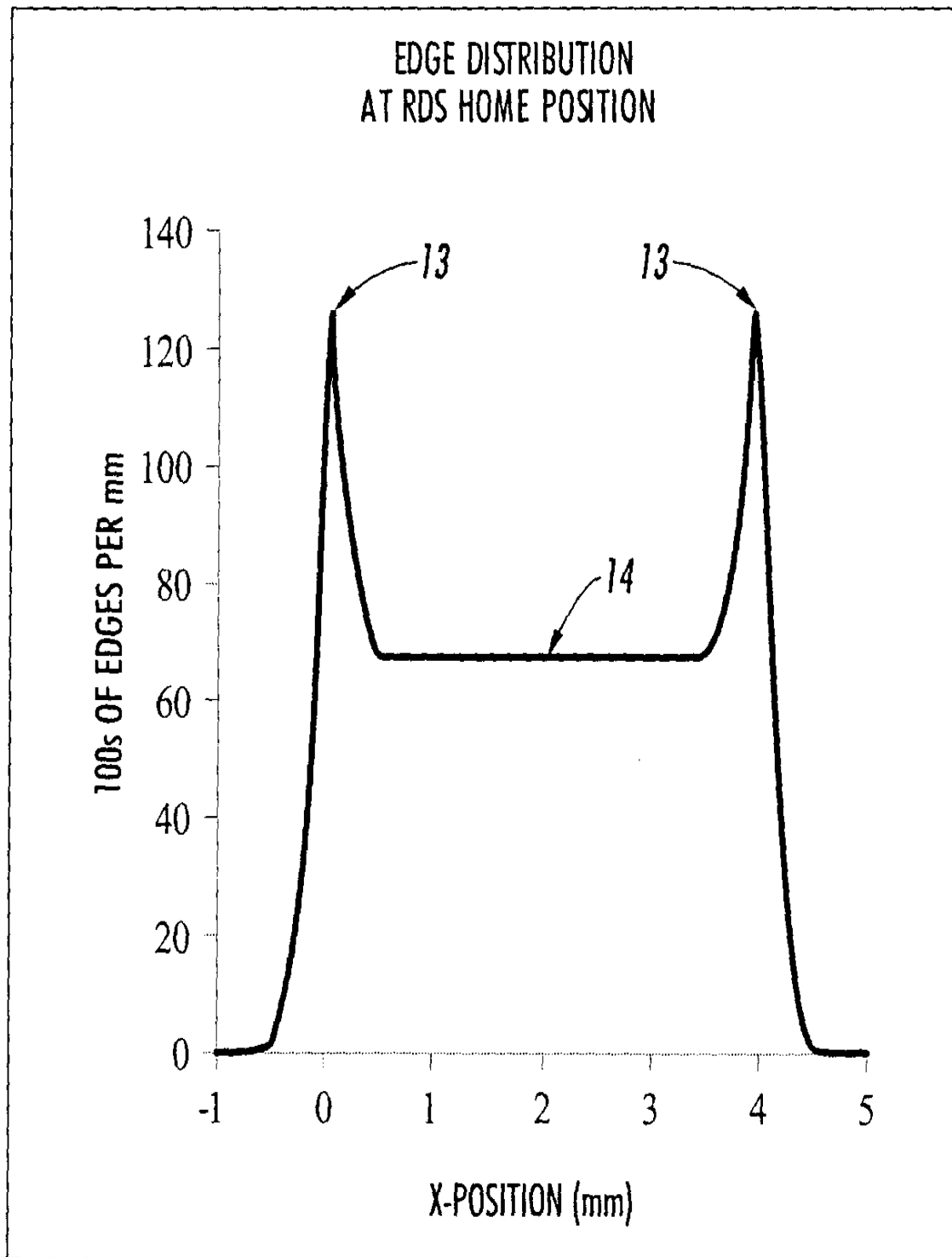


FIG. 10

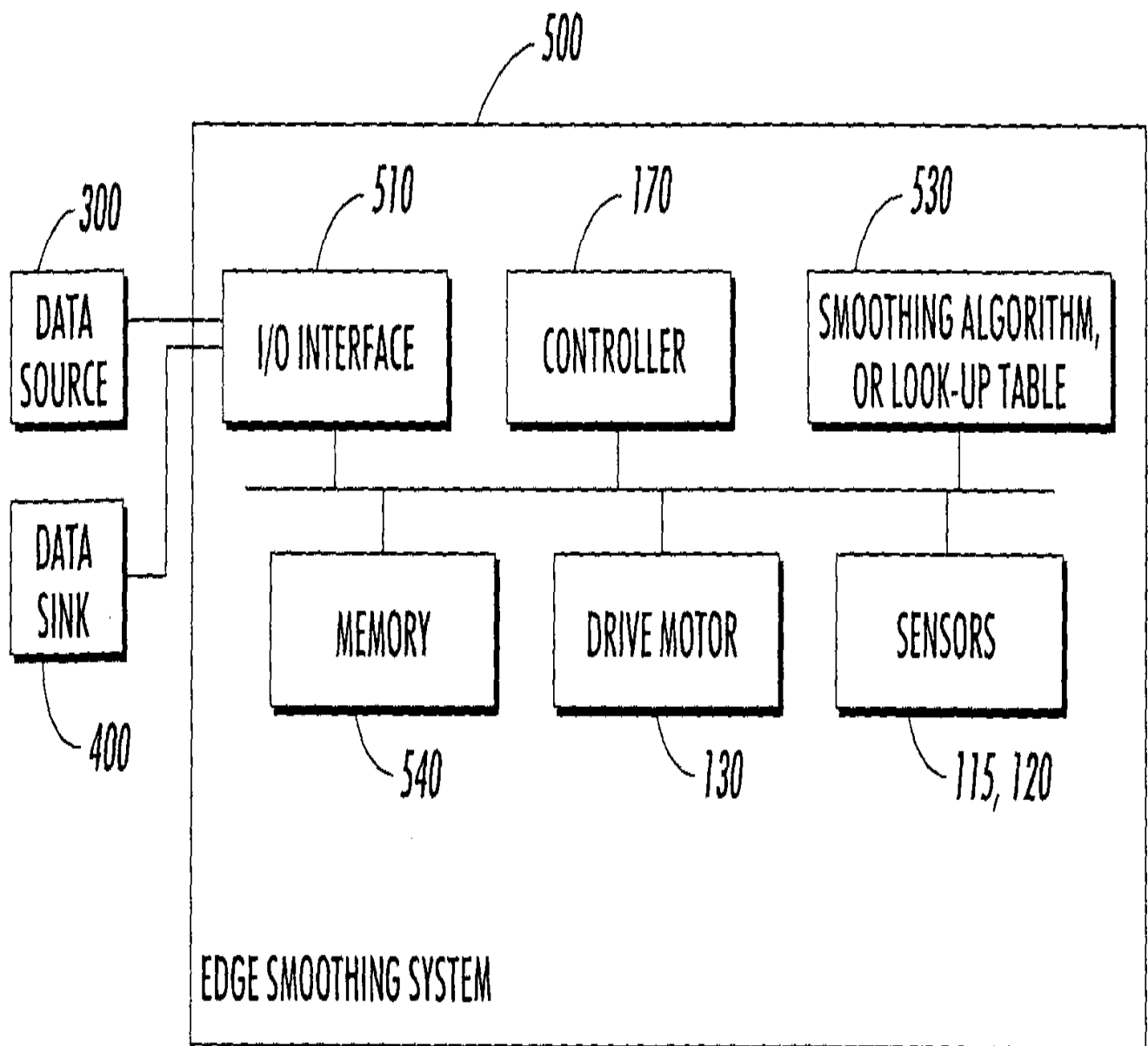


FIG. 11

EDGE ACCUMULATION

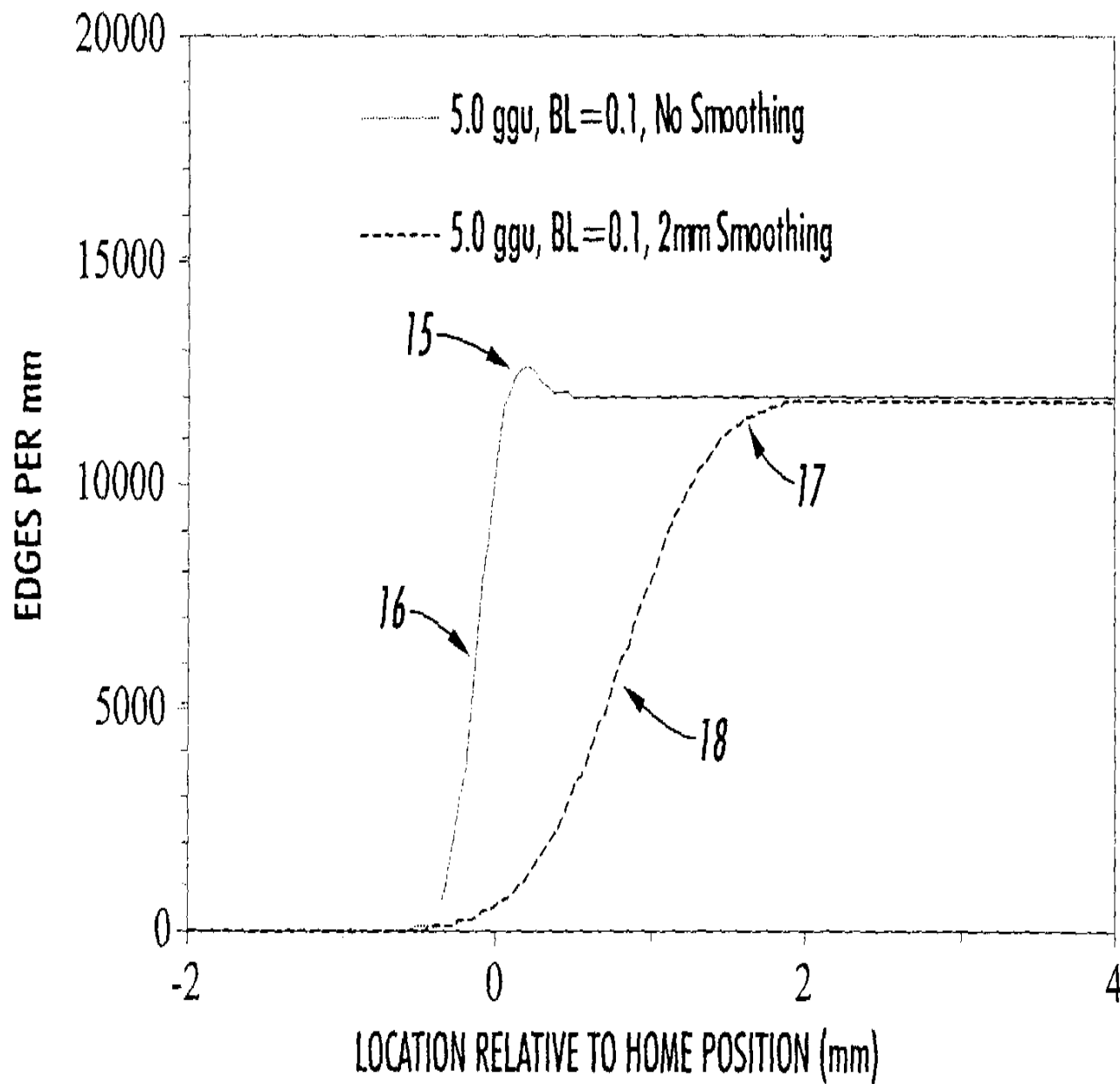


FIG. 12